

Counterfeiting in the computer agelogos on a computer screen, top, enable counterfeiters to copy designer goods far more quickly and accurately than ever before. At right, a Ralph Lauren Polo shirt bought at the Polo sport store on Madison Avenue for \$69.50. A fake, far right, bought at Street for \$13.

The latest in knock-offs: computer-made counterfeits.

By CLIFFORD J. LEVY

HEN detectives from the Queens District Attorney's office burst through the doors of Korman Sontswear in late December, they expected to arrest a handfal of tilegal tamigrants for gluing fake designer labels onto a few bins of designer counting a cay.

in late December, they expected to arrest a handful of llegal immigrants for gluing fake designer labels onto a few bins of designer cottoning a cay.

Instead, they found what they called an increasingly potent threat to the fashion industry: a countarfetter's factory with an elaborate network of computerized machinery that quickly turned run-of-the-mill shirts, jeans and sweatshirts into tens of thousands of branch-name fakes.

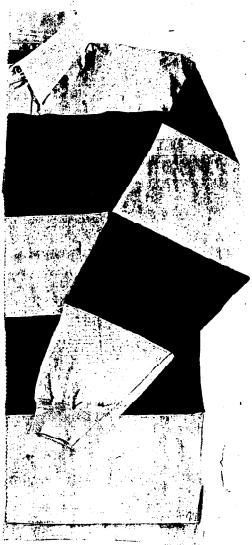
Ruge embroidering and silk-

Huge embroidering and silkscreening machines spat out dozens of designs a minute. The counterfeiters controlled production from a central computer that could instantly switch among hundreds of patterns: Polo, Guess, Timberland, Champion, Fila, Calvin Klein, Nautica, Tommy Hiffiger, Hugo Boss, Gap, Gucci, Hard Rock Cafe, Banana Republic, DKNY, Versace, Harley Davidson, Disney and Wasner Brothers characters, professional and college sports teams and a mall's array of others.

"If I had seen this stuff before I had been trained, it never would have occurred to me that it was counterfeit," said Barry S. Weinib, an assistant Queens district atterncy, who examined the five truckloads of goods confiscated at Korman's cinder-block warehouse. "I would have thought it was the same type of stuff sold at Bloomingdale's."

Once confined to the cut-andpaste labor of back-room shops, fashion counterfeiting is being transformed by computers that copy designer goods far more quickly and accurately than ever

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Ted Morrison for The New York Times; computer photo from Associated Investigative Service

THE DRESSING ROOM

Emily Prager

Fashion Unleashed



Lab in a Santa suit, complete with beard. Then there were two poodles, one in black satin and rhinestones, the other in black leather and zippers. Inere was a smart nitte ducinshund in a camel-hair coat, and a retired racing greyhound in a trench coat with houdstooth check lining. All over my neighborhood suidenly dogs were wearing outfits.

at 440 Amsterdam Avenue, at 81st Street, explained it thus: "Dogs' undercoats are not growing in properly because of the warm temperatures in apartmeats. In such consistently freezing, weather, dogs are not sufficiently insulated. They need coats and sweaters. People are more educated about this than in the past. This year we've sold a lot more coats and sweaters than ever."

Debbie Boan, a Pet Bowl sales consultant, added: "And it's a fashion

Cyberfakes

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before. Some of the illegal wares are so well made that the police have to ask fashion companies to confirm that they are fake.

The technology is expensive but readily available. With computerized mass production, counterfeiters feeding off the nation's obsession with status symbols can turn a profit almost as quickly as a drug lord seiling cocaine: buy 1,000 sweatshirts at \$4 each. embroider a Guess emblem on them and people will pay \$20 each for them. Richard A. Brown, the Outens District Attorney, said Korman Sportswear, at 43-32 55th Screet, in a residential area of Woodside, was selling more than \$3 million in fake clothing a year.

The International Anti-Counterfeiting Coalition, a trade group, estimates that fashion companies lose billions of dollars a year worldwide from counterfeiting, though Lee S. Sporn, the chairman, could not estimate how many of the fakes are computer-generated. But Mr. Sporn, who is also associate general counsel at Polo/Ralph Lauren, added: "It's clear the technology makes it possible to produce better-quality merchandise in greater volume at less cost than five years ago That's got to be a cause of concern."

The counterfeiters are increasingly trying to pass off their work as the real thing, rather than an obvious knockoff, by using computers to copy not only the clothing but also the labels, tags, buttons, buckles, rivets, packaging and other accouterments - even the cardboard tag that says, 'This Pole by Raiph Lauren shirt has been crafted for quality, comfort and easy styling."

And some private investigators say the fakes are showing up on the street or at cluttered shops in Chinatown and even, in some instances, at large retailers

"A lot of this merchandise used to be sold in flea markets and it was obviously counterfeit, but what is happening now is that the merchandise is showing up much more in · testablished stores, many times unbeknownst to the retailers," said Swart Drobny, president of Stumar Investigations, which works for Polo/Raiph Lauren, Champion, Dooney & Bourke and many other fashion companies.

"We started noticing this in the last two years," he said, "and it has become much more prevalent in the last six months, to a big degree. It makes our fleldwork more difficult. Some of this staff has become so good that I am not able to tell the difference."

As good as the fakes may be, executives at big retailers like Macy's and Saks Fifth Avenue said there was no chance of finding such counterfeits at their stores. They said they bought merchandise only from fashion compenies, adding that they would be foolish to jeopardize relationships with those companies by carrying counterfeits.

And they suggested that the problem of fake designer clothing was limited to flea markets and small and medium-size retailers who might be dealing with unscrupulous wholesalers or want to increase profits by selling counterfeit goods.

"We do not purchase imitations," said Gloria Kreisman, a spokeswoman for Macy's "We deal exclusively with reliable merchants and vendors."

O be sure, there is no shortage of flimsy counterfeit Chanel bags that have as much in common with Paris couture as a Beavis and Butt-head T-shirt. Many fakes are as blatant as ever, stitched together so poorly and priced so cheaply that there is little doubt about their origin. But the new breed of counterfeiter is becoming more of a drain on big fashion companies.

At Korman, the counterfeiters used an electronic scanner to read the design of an emblem, label or tag on an authentic piece of clothing and to turn it into a digital image transmitted to a computer, said Mr. Brown, the District Attorney. A worker could then use the computer to change the color or size of the image, or to make other atterations.

The images were added to a computer program that ran two 18-foot-long embroidering machines, worth \$100,000 each, that stitched intricate emblems on 24 shirts every three minutes, Mr. Brown said. Or they were sent to three silk-screening machines, gangly monsters that can cost \$25,000 apiece, that



imprinted designs in 10 colors. Color photo-

copiers duplicated tags and labels. Three people, including Korman's owner, Tok H. Kang, 53, of Woodside, were arrested and charged with first- and second-degree trademark counterfeiting, both felonies, and could go to prison for 15 years if convicted. The lactory had at least eight low level workers, who were not charged. Melvis Berfond a lawyer for Mr. Kang, declined to comment.

The hardest-hit fashion companies, which lose millions of dollars a year in sales and licersing fees are often reluctant to say how they light back, for fear that the information may help counterfelters. They also worry that even acknowledging the existence of lakes would sully their products' prestige and scare off customers.

But they do say that they are hiring more private investigators and lawyers; designing anti-counterfeiting devices like invisible markings, holograms and fabric weaves that are difficult to copy; lobbying for stricer laws, and seeking more help from the police, the F.B.J. and customs officials.

The Sara Lee Corporation, whose subsidlaries make Champion clothing, Coach leather goods and Aris Isotoner gloves, has had a sharp increase in complaints about highquality fakes in the last year, from retailers and customers, said Arthur J. DeBaugh, a lawyer for the company. He said Sara Lee, which has private investigators in New York, Boston and Philadelphia, recently added others in Miami Chicago and Los Angeles.

Dooney & Fourke, whose dyed leather bags and wallets have grown in popularity in recent years, is also contending with a surge in counterfelting. Cheap copies of its \$225 bass are often sold by street vendors in big cities all over the country for \$25 to \$40, but lately the company has found better fakes in small independent shops, priced around \$185. said Caroline P. Dononue, who oversees the company's anti-counterfeiting efforts.

A stroll along Canal Street in Chinatown, which the police and many private investigators say is a worldwide center for sales of

counterfeits, revealed how easily the new fakes can fool customers.

Dressed in jeans and browsing like a casual shopper, David S. Woods, president of Associated Investigative Services, was examining hundreds of counterfei; designer pieces at several stores, gathering evidence that he would use to seek a seizure order from a Federal judge. Mr. Woods advised the Queens District Attorney on the Korman case. "See this stuff?" he whispered in one store, pointing to stacks of what appeared to be Polo and Tommy Hilfiger shirts selling for \$15 each. "This is the same stuff that we busted at Korman."

At first glance, the multicolored woven labels and the tags on the shirts seemed authentic. The fabric felt right. The embrsidered emblens on the shirt fronts seemed real. Mr. Woods picked up a light blue Polo





TO? The remains of a former label are visible behind the fake label.

ABOVE Polo sews its labels on two sides. while this label is sewn on all four.

shirt and swept his lingers over the neck latel, sewn to the shirt on all four sides.

"To the untrained eye, this may look good," said Mr. Woods, whose company works for Pelo/Raiph Lauren, Guess, Chanel and other companies. "This was all embroidered with computers. But Pob doesn't sew its labels all the way around on all four sides. It only sewson two sides. If they hadn't made that mistake, you wouldn't have known."

LETTERS

A Message For Young and Old

totales a summary of the worth assessed to the state of t

Those who know me and my work know that I have been relentless in working to expand the definition of "beauty" and to move beyond cultural stereotypes and the generally superficial, negative and trendy coverage that almost always defines sostory by a young Korean woman metics companies, too) should be deabout the epidemic of cosmetic surgery being performed in Korea on teen-age girls who are trying to conform to Western standards of beauty. As for the use of the model Patti

livering to all women - young and DOROTHY SCHEFER old alike.

Deputy Editor, Beauty Mirabella **New York**

an interview with Naomi Wolf to a all women's magazines (and all cos be the fun it was to scan without the weddings the next to be deleted?

Ah! But the obits are here to stay, unfortunately. VIRGINIA G. McCALL New Windsor, NY.

who removed her mink coat to use as a cover for an accident victim (Jan.:

She and the three other helpfu people are inspiring examples of what the world needs more of.

Benefits for worthwhile causes are",